



### **Product Specification**

# SPECIFICATION FOR APPROVAL

(	)	Preli	minary	Spe	ecificati	on
---	---	-------	--------	-----	-----------	----

( lacktriangle ) Final Specification

Title 55.0" WUXGA TFT LCD
---------------------------

BUYER	General
MODEL	

SUPPLIER	LG.Display Co., Ltd.
*MODEL	LC550EUD
SUFFIX	SDA1 (RoHS Verified)

<sup>\*</sup>When you obtain standard approval, please use the above model name without suffix

APPROVED BY	SIGNATURE DATE
1	
1	
1	
Please return 1 copy for you	confirmation with
your signature and c	omments.

APPROVED BY	SIGNATURE DATE				
P.Y. Kim / Team Leader					
REVIEWED BY					
Y.S. Kim / Project Leader					
PREPARED BY					
T.H. Kim / Engineer					
TV Products Development Dept. LG. Display LCD Co., Ltd					

Ver. 1.1 0 /41



# **Product Specification**

# **CONTENTS**

Number	ITEM	Page
	COVER	0
	CONTENTS	1
	RECORD OF REVISIONS	2
1	GENERAL DESCRIPTION	3
2	ABSOLUTE MAXIMUM RATINGS	4
3	ELECTRICAL SPECIFICATIONS	5
3-1	ELECTRICAL CHARACTERISTICS	5
3-2	INTERFACE CONNECTIONS	7
3-3	SIGNAL TIMING SPECIFICATIONS	10
3-4	LVDS SIGNAL SPECIFICATIONS	11
3-5	COLOR DATA REFERENCE	14
3-6	POWER SEQUENCE	15
4	OPTICAL SPECIFICATIONS	17
5	MECHANICAL CHARACTERISTICS	21
6	RELIABILITY	24
7	INTERNATIONAL STANDARDS	25
7-1	SAFETY	25
7-2	EMC	25
7-3	Environment	25
8	PACKING	26
8-1	INFORMATION OF LCM LABEL	26
8-2	PACKING FORM	26
9	PRECAUTIONS	27
9-1	MOUNTING PRECAUTIONS	27
9-2	OPERATING PRECAUTIONS	27
9-3	ELECTROSTATIC DISCHARGE CONTROL	28
9-4	PRECAUTIONS FOR STRONG LIGHT EXPOSURE	28
9-5	STORAGE	28
9-6	HANDLING PRECAUTIONS FOR PROTECTION FILM	28

Ver. 1.1 1/41



# Product Specification

# **RECORD OF REVISIONS**

		-	<u> </u>
Revision No.	Revision Date	Page	Description
0.0	Sep, 17, 2010	-	Preliminary Specification(First Draft)
0.1	Nov, 02, 2010	3,17	Optical Specification update
1.0	Jan, 14, 2011	-	Final Specification
1.1	Jan, 26, 2011	41	APPENDIX VIII addition
			•
		20	

Ver. 1.1 2 /41

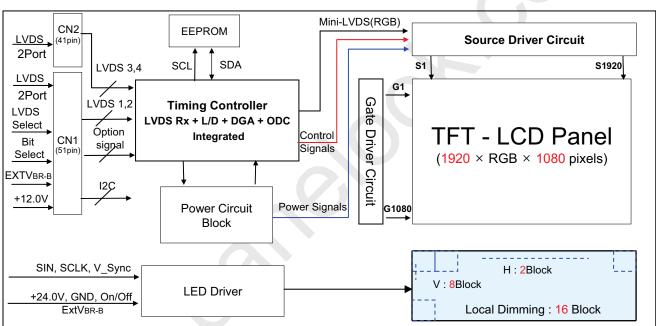
### **Product Specification**

### 1. General Description

The LC550EUD is a Color Active Matrix Liquid Crystal Display with an integral Light Emitting Diode (LED) Local Block backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive display type which is operating in the normally black mode. It has a 54.64 inch diagonally measured active display area with WUXGA resolution (1080 vertical by 1920 horizontal pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arrayed in vertical stripes. Gray scale or the luminance of the sub-pixel color is determined with a 10-bit gray scale signal for each dot. Therefore, it can present a palette of more than 1.06Bilion colors.

It has been designed to apply the 10-bit 4-port LVDS interface.

It is intended to support LCD TV, PCTV where high brightness, super wide viewing angle, high color gamut, high color depth and fast response time are important.



#### **General Features**

Active Screen Size	54.64 inches(1387.80mm) diagonal
Outline Dimension	1255.6(H) × 726.4(V) X 19.0(B)/10.8 mm(D) (Typ.)
Pixel Pitch	0.630 mm x 0.630 mm
Pixel Format	1920 horiz. by 1080 vert. Pixels, RGB stripe arrangement
Color Depth	10bit(D), 1.06Billon colors
Luminance, White	400 cd/m² (Center 1point ,Typ.)
Viewing Angle (CR>10)	Viewing angle free ( R/L 178 (Min.), U/D 178 (Min.))
Power Consumption	Total 122.5 W (Тур.) (Logic=6.1 W, LED Driver =116.4W @ <b>EXTV</b> вк-в = 100% )
Weight	14.5Kg (Typ.)
Display Mode	Transmissive mode, Normally black
Surface Treatment	Hard coating(3H), Anti-glare treatment of the front polarizer (Haze 10%)

### **Product Specification**

### 2. Absolute Maximum Ratings

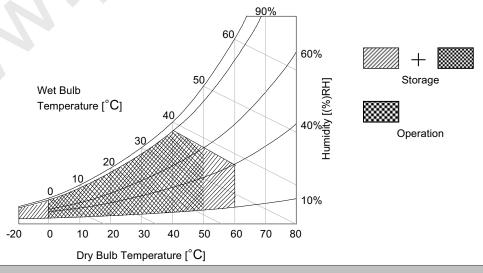
The following items are maximum values which, if exceeded, may cause faulty operation or permanent damage to the LCD module.

Table 1. ABSOLUTE MAXIMUM RATINGS

Para	Symbol	Value			Note	
Faia	meter	Symbol	Min	Min Max		Note
Davier lanut Valtaria	LCD Circuit	VLCD	-0.3	+14.0	VDC	
Power Input Voltage	Driver	VBL	-0.3	+ 27.0	VDC	
Dairea Control Voltore	ON/OFF	Voff / Von	-0.3	+5.5	VDC	
Driver Control Voltage	Brightness	EXTVBR-B	0.0	+5.5	VDC	
T-Con Option Selection	Voltage	VLOGIC -0.3 +4.0		VDC	1	
Operating Temperature		Тор	0	+50	°C	2.2
Storage Temperature		Тѕт	-20	+60	°C	2,3
Panel Front Temperature		Tsur	-	+68	°C	4
Operating Ambient Humidity		Нор	10	90	%RH	0.0
Storage Humidity		Нѕт	10	90	%RH	2,3

Note 1. Ambient temperature condition (Ta =  $25 \pm 2$  °C)

- 2. Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be Max 39°C, and no condensation of water.
- 3. Gravity mura can be guaranteed below 40°C condition.
- 4. The maximum operating temperatures is based on the test condition that the surface temperature of display area is less than or equal to 68°C with LCD module alone in a temperature controlled chamber. Thermal management should be considered in final product design to prevent the surface temperature of display area from being over 68°C. The range of operating temperature may degraded in case of improper thermal management in final product design.



Ver. 1.1 4 /41

### **Product Specification**

### 3. Electrical Specifications

#### 3-1. Electrical Characteristics

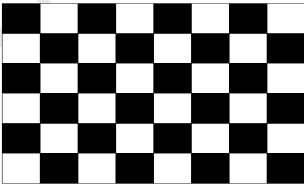
It requires two power inputs. One is employed to power for the LCD circuit. The other Is used for the LED backlight and LED Driver circuit.

Table 2 FLECTRICAL CHARACTERISTICS

Table 2. ELECTRICAL CHARACTERISTICS								
Parameter	Symbol	Value			Unit	Note		
Parameter	Symbol	Min	Тур Мах		Onit	Note		
Circuit:								
Power Input Voltage	VLCD	10.8	12.0	13.2	VDC			
Dower Input Current	ILCD	-	510	663	mA	1		
Power Input Current	ILCD	-	765 995	995	mA	2		
Power Consumption	PLCD		6.12	7.96	Watt	1		
Rush current	IRUSH	-	-	5.0	А	3		

- Note 1. The specified current and power consumption are under the  $V_{LCD}$ =12.0V, Ta=25 ± 2°C,  $f_V$ =120Hz condition, and mosaic pattern(8 x 6) is displayed and  $f_V$  is the frame frequency.
  - 2. The current is specified at the maximum current pattern.
  - 3. The duration of rush current is about 2ms and rising time of power input is 0.5ms (min.).

White: 1023 Gray 0 Gray



Mosaic Pattern(8 x 6)

5 /41 Ver. 1.1

### Product Specification

### Table 3. ELECTRICAL CHARACTERISTICS (Continue)

Parameter			Cymphol	Values			Unit	Notes	
			Symbol	Min	Тур	Тур Мах		Notes	
LED Driver :									
Power Supply Input Voltage			VBL	22.8	24.0	25.2	Vdc	1	
Power Supply Input Current			IBL	-	4.85	5.30	Α	1	
Power Supply Input Current (In-Rush)		In-rush	-		6.7	A	VBL = 22.8V Ext VBR-B = 100% 4		
Power Consumption	ower Consumption		PBL	-	116.4	127.3	W	1	
	On/Off	On	V on	2.5	-	5.0	Vdc		
		Off	V off	-0.3	0.0	0.7	Vdc		
Input Voltage for	Brightness	Adjust	ExtVBR-B	1	-	100	%	On Duty 6	
Control System Signals	PWM Frequ	PWM Frequency for NTSC & PAL			100		Hz	3	
o.g.ra.o	NTSC & PA	AL ,	NTSC		120		Hz	3	
	Pulse Duty	Pulse Duty Level (PWM)		2.5	-	5.0	Vdc	HIGH : on duty	
	(PWM)			0.0	-	0.7	Vdc	LOW : off duty	
LED :									
Life Time				30,000	50,000		Hrs	2	

#### Notes:

- 1. Electrical characteristics are determined after the unit has been 'ON' and stable for approximately 60 minutes at 25±2°C. The specified current and power consumption are under the typical supply Input voltage 24Vand VBR (ExtVBR-B: 100%), it is total power consumption.
- 2. The life time (MTTF) is determined as the time which luminance of the LED is 50% compared to that of initial value at the typical LED current (ExtVBR-B :100%) on condition of continuous operating in LCM state at  $25\pm2^{\circ}$ C.
- 3. LGD recommend that the PWM freq. is synchronized with One time harmonic of V\_sync signal of system. Though PWM frequency is over 120Hz (max 252Hz), function of LED Driver is not affected.
- 4. The duration of rush current is about 200ms.
- 5. Even though inrush current is over the specified value, there is no problem if I<sup>2</sup>T spec of fuse is satisfied.
- 6. Ext\_PWM Signal have to input available duty range.

  Between 99% and 100% ExtVBR-B duty have to be avoided. ( 99% < ExtVBR-B < 100%)

  But ExtVBR-B 0% and 100% is possible.



Ver. 1.1 6 /41

### **Product Specification**

### 3-2. Interface Connections

This LCD module employs three kinds of interface connection, 51-pin, 41-pina and 4-pin connector are used for the module electronics and 14-pin connector is used for the integral backlight system.

#### 3-2-1. LCD Module

- LCD Connector : FI-R51S-HF(manufactured by JAE) or compatible

Refer to below and next Page table

- Mating Connector : FI-R51HL(JAE) or compatible

#### Table 4-1. MODULE CONNECTOR(CN1) PIN CONFIGURATION

No	Symbol	Description	No	Symbol	Description
1	NC	No Connection (Note 4)	27	Bit Select	'H' or NC= 10bit(D), 'L' = 8bit
2	NC	No Connection (Note 4)	28	R2AN	SECOND LVDS Receiver Signal (A-)
3	NC	No Connection (Note 4)	29	R2AP	SECOND LVDS Receiver Signal (A+)
4	NC	No Connection (Note 4)	30	R2BN	SECOND LVDS Receiver Signal (B-)
5	NC	No Connection (Note 4)	31	R2BP	SECOND LVDS Receiver Signal (B+)
6	NC	No Connection (Note 4)	32	R2CN	SECOND LVDS Receiver Signal (C-)
7	LVDS Select	'H' =JEIDA , 'L' or NC = VESA	33	R2CP	SECOND LVDS Receiver Signal (C+)
8	NC	No Connection (Note 4)	34	GND	Ground
9	NC	No Connection (Note 4)	35	R2CLKN	SECOND LVDS Receiver Clock Signal(-)
10	L-DIM Enable	'H' = Enable , 'L' or NC = Disable	36	R2CLKP	SECOND LVDS Receiver Clock Signal(+)
11	GND	Ground	37	GND	Ground
12	R1AN	FIRST LVDS Receiver Signal (A-)	38	R2DN	SECOND LVDS Receiver Signal (D-)
13	R1AP	FIRST LVDS Receiver Signal (A+)	39	R2DP	SECOND LVDS Receiver Signal (D+)
14	R1BN	FIRST LVDS Receiver Signal (B-)	40	R2EN	SECOND LVDS Receiver Signal (E-)
15	R1BP	FIRST LVDS Receiver Signal (B+)	41	R2EP	SECOND LVDS Receiver Signal (E+)
16	R1CN	FIRST LVDS Receiver Signal (C-)	42	NC or GND	No Connection or Ground
17	R1CP	FIRST LVDS Receiver Signal (C+)	43	NC or GND	No Connection or Ground
18	GND	Ground	44	GND	Ground
19	R1CLKN	FIRST LVDS Receiver Clock Signal(-)	45	GND	Ground
20	R1CLKP	FIRST LVDS Receiver Clock Signal(+)	46	GND	Ground
21	GND	Ground	47	NC	No connection
22	R1DN	FIRST LVDS Receiver Signal (D-)	48	VLCD	Power Supply +12.0V
23	R1DP	FIRST LVDS Receiver Signal (D+)	49	VLCD	Power Supply +12.0V
24	R1EN	FIRST LVDS Receiver Signal (E-)	50	VLCD	Power Supply +12.0V
25	R1EP	FIRST LVDS Receiver Signal (E+)	51	VLCD	Power Supply +12.0V
26	NC or GND	No Connection or Ground	-	-	-

Note 1. All GND(ground) pins should be connected together to the LCD module's metal frame.

- 2. All VLCD (power input) pins should be connected together.
- 3. All Input levels of LVDS signals are based on the EIA 644 Standard.
- 4. #1~#6 & #8~#9 NC (No Connection): These pins are used only for LGD (Do not connect)
- Specific pins(pin No. #10) are used for Local Dimming function of the LCD module.
   If not used, these pins are no connection. (Please see the Appendix VI for more information.)
- 6. LVDS pin (pin No. **#24,25,40,41**) are used for 10Bit(D) of the LCD module. If used for 8Bit(R), these pins are no connection.
- 7. Specific pin No. **#44** is used for "No signal detection" of system signal interface. It should be GND for NSB(No Signal Black) during the system interface signal is not. If this pin is "H", LCD Module displays AGP(Auto Generation Pattern).

Ver. 1.1 7 /41

### **Product Specification**

-LCD Connector (CN2) : FI-RE41S-HF (manufactured by JAE) or compatible

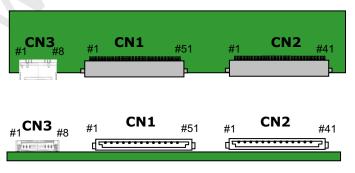
- Mating Connector : FI-RE41HL or compatible

Table 4-2. MODULE CONNECTOR(CN2) PIN CONFIGURATION

No	Symbol	Description	No	Symbol	Description
1	NC	No connection	22	RE3N	THIRD LVDS Receiver Signal (E-)
2	NC	No connection	23	RE3P	THIRD LVDS Receiver Signal (E+)
3	NC	No connection	24	GND	Ground
4	NC	No connection	25	GND	Ground
5	NC	No connection	26	RA4N	FORTH LVDS Receiver Signal (A-)
6	NC	No connection	27	RA4P	FORTH LVDS Receiver Signal (A+)
7	NC	No connection	28	RB4N	FORTH LVDS Receiver Signal (B-)
8	NC	No connection	29	RB4P	FORTH LVDS Receiver Signal (B+)
9	GND	Ground	30	RC4N	FORTH LVDS Receiver Signal (C-)
10	RA3N	THIRD LVDS Receiver Signal (A-)	31	RC4P	FORTH LVDS Receiver Signal (C+)
11	RA3P	THIRD LVDS Receiver Signal (A+)	32	GND	Ground
12	RB3N	THIRD LVDS Receiver Signal (B-)	33	RCLK4N	FORTH LVDS Receiver Clock Signal(-)
13	RB3P	THIRD LVDS Receiver Signal (B+)	34	RCLK4P	FORTH LVDS Receiver Clock Signal(+)
14	RC3N	THIRD LVDS Receiver Signal (C-)	35	GND	Ground
15	RC3P	THIRD LVDS Receiver Signal (C+)	36	RD4N	FORTH LVDS Receiver Signal (D-)
16	GND	Ground	37	RD4P	FORTH LVDS Receiver Signal (D+)
17	RCLK3N	THIRD LVDS Receiver Clock Signal(-)	38	RE4N	FORTH LVDS Receiver Signal (E-)
18	RCLK3P	THIRD LVDS Receiver Clock Signal(+)	39	RE4P	FORTH LVDS Receiver Signal (E+)
19	GND	Ground	40	GND	Ground
20	RD3N	THIRD LVDS Receiver Signal (D-)	41	GND	Ground
21	RD3P	THIRD LVDS Receiver Signal (D+)	-		

Note: 1. All GND(ground) pins should be connected together to the LCD module's metal frame.

2. LVDS pin (pin No. #22,23,38,39) are used for 10Bit(D) of the LCD module. If used for 8Bit(R), these pins are no connection.



Rear view of LCM

Ver. 1.1 8 /41



### **Product Specification**

### 3-2-2. Backlight Module

#### Master

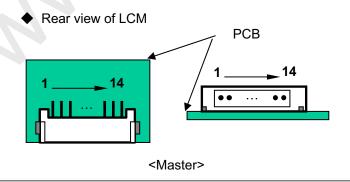
- -LED Driver Connector
- : 20022WR H14B1(Yeonho) or Equivalent
- Mating Connector
- : 20022HS 14B2 or Equivalent

Table 5. LED DRIVER CONNECTOR PIN CONFIGURATION

Pin No	Symbol	Description	Master	Note
1	VBL	Power Supply +24.0V	VBL	
2	VBL	Power Supply +24.0V	VBL	
3	VBL	Power Supply +24.0V	VBL	
4	VBL	Power Supply +24.0V	VBL	
5	VBL	Power Supply +24.0V	VBL	
6	GND	Backlight Ground	GND	
7	GND	Backlight Ground	GND	
8	GND	Backlight Ground	GND	1
9	GND	Backlight Ground	GND	
10	GND	Backlight Ground	GND	
11	Status	Back Light Status	Status	2
12	VON/OFF	Backlight ON/OFF control	VON/OFF	
13	NC	Don't care	NC	
14	EXTVBR-B	External PWM	EXTVBR-B	3

Notes: 1. GND should be connected to the LCD module's metal frame.

- 2. Normal: Low (under 0.7V) / Abnormal: High (upper 3.0V)
- 3. High: on duty / Low: off duty, Pin#14 can be opened. (if Pin#14 is open, EXTVBR-B is 100%)
- 4. Each impedance of pin #12 and 14 is over 50  $[K\Omega]$ .



Ver. 1.1 9 /41

### **Product Specification**

### 3-3. Signal Timing Specifications

Table 6 shows the signal timing required at the input of the LVDS transmitter. All of the interface signal timings should be satisfied with the following specification for normal operation.

Table 6. TIMING TABLE (DE Only Mode)

ITE	М	Symbol	Min	Тур	Max	Unit	Note
	Display Period	thv	480	480	480	tCLK	1920 / 4
Horizontal	Blank	tнв	40	70	200	tCLK	1
	Total	tHP	520	550	680	tCLK	
	Display Period	tvv	1080	1080	1080	Lines	
Vertical	Blank	t∨B	20 (228)	45 (270)	86 (300)	Lines	1
	Total	tvp	1100 (1308)	1125 (1350)	1166 (1380)	Lines	

ITE	М	Symbol	Min	Тур	Max	Unit	Note
	DCLK	fclk	66.97	74.25	78.00	MHz	
	Horizontal	fH	121.8	135	140	KHz	2
Frequency	Vertical	fv	108 (95)	120 (100)	122 (104)	Hz	2 NTSC: 108~122Hz (PAL: 95~104Hz)

Note: 1. The input of HSYNC & VSYNC signal does not have an effect on normal operation (DE Only Mode). If you use spread spectrum of EMI, add some additional clock to minimum value for clock margin.

- 2. The performance of the electro-optical characteristics may be influenced by variance of the vertical refresh rate and the horizontal frequency
- Timing should be set based on clock frequency.

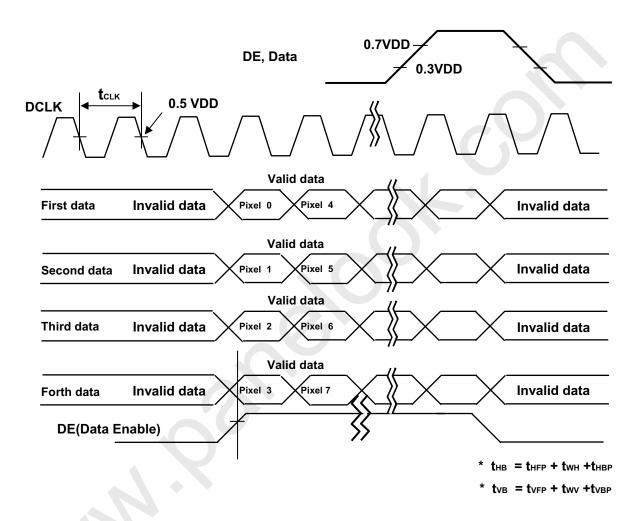
Ver. 1.1

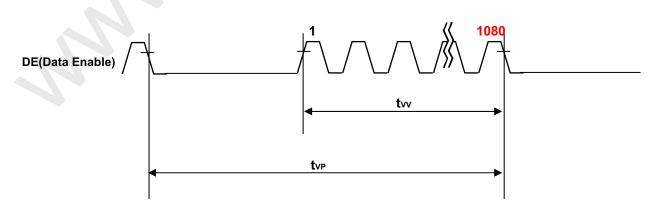


### **Product Specification**

### 3-4. LVDS Signal Specification

#### 3-4-1. LVDS Input Signal Timing Diagram





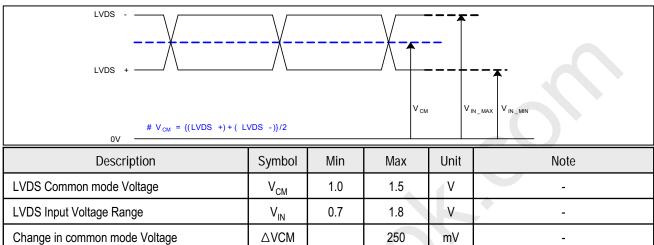
Ver. 1.1



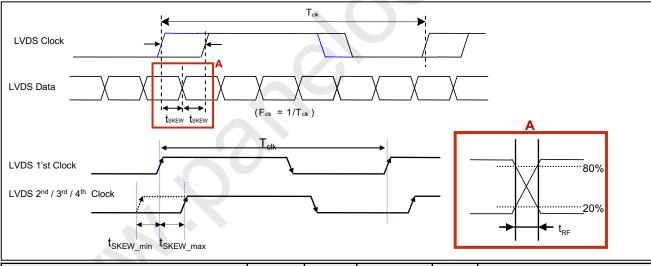
### **Product Specification**

## 3-4-2. LVDS Input Signal Characteristics

### 1) DC Specification



### 2) AC Specification



Description	1	Symbol	Min	Max	Unit	Note
LVDS Differential Voltage	High Threshold	$V_{TH}$	100	300	mV	2
LVD3 Dillerential Voltage	Low Threshold	$V_{TL}$	-300	-100	mV	J
LVDS Clock to Data Skew Mar	gin	t <sub>skew</sub>		( <mark>0.25</mark> *T <sub>clk</sub> )/7	ps	-
LVDS Clock/DATA Rising/Falli	ing time	t <sub>RF</sub>	260	(0.3*T <sub>clk</sub> )/7	ps	2
Effective time of LVDS		t <sub>eff</sub>	±360		ps	-
LVDS Clock to Clock Skew Ma	argin (Even to Odd)	t <sub>SKEW_EO</sub>		1/7* T <sub>clk</sub>	$T_{clk}$	-

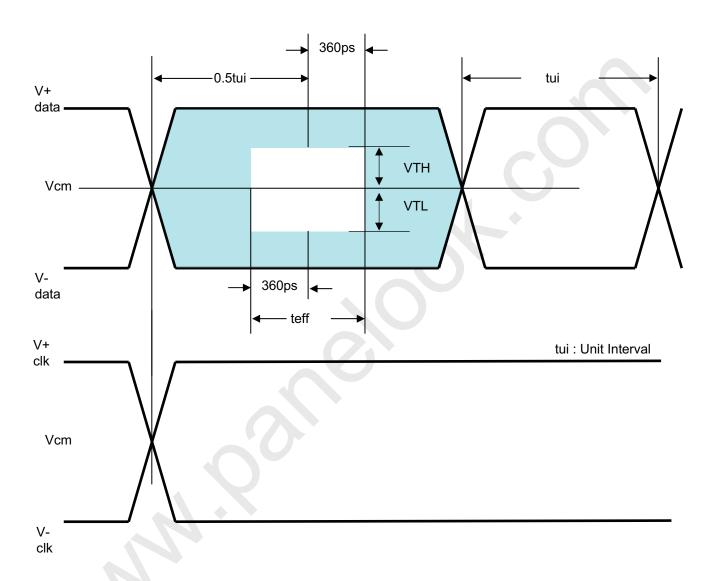
Note 1. All Input levels of LVDS signals are based on the EIA 644 Standard.

- 2. If  $t_{RF}$  isn't enough,  $t_{eff}$  should be meet the range.
- 3. LVDS Differential Voltage is defined within t<sub>eff</sub>

Ver. 1.1 12 /41



# Product Specification



Ver. 1.1 13 /41



### **Product Specification**

### 3-5. Color Data Reference

The brightness of each primary color(red,green,blue) is based on the 10bit gray scale data input for the color. The higher binary input, the brighter the color. Table 7 provides a reference for color versus data input.

Table 7. COLOR DATA REFERENCE

														In	put	Со	lor	Da	ıta												
	Color	MS	SB			RI	ΞD			L	SB	MS	SB		C	3RI	EE	N		L	SB	M	SB			BL	UE			L	SB
		R9	R8	R7	R6	R5	R4	R3	R2	R1	R0	G9	G8	G7	G6	G5	G4	G3	G2	G1	G0	В9	B8	В7	В6	В5	В4	ВЗ	B2	B1	В0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (1023)	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (1023)	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
Basic	Blue (1023)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1
Color	Cyan	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED (0000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (0001)	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RED						[																									
	RED (1022)	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (1023)	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (0000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (0001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
GREEN																															
	GREEN (1022)	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0
	GREEN (1023)	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	BLUE (0000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (0001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
BLUE																															
	BLUE (1022)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	0
	BLUE (1023)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1

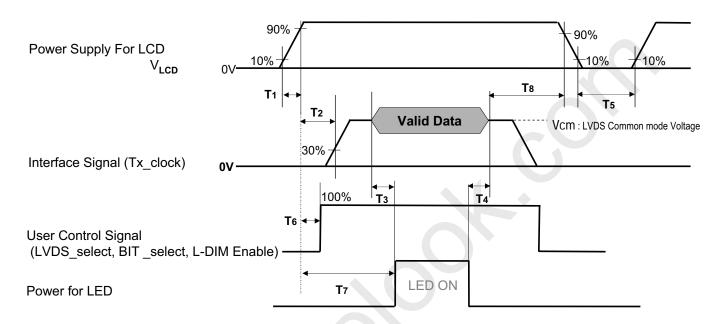
Ver. 1.1 14 /41



### **Product Specification**

### 3-6. Power Sequence

### 3-6-1. LCD Driving circuit



**Table 8. POWER SEQUENCE** 

Davamatan		11	Notes		
Parameter	Min	Тур	Max	Unit	Notes
T1	0.5	-	20	ms	1
T2	0	-	-	ms	2
Т3	200	-	-	ms	3
T4	200	-	-	ms	3
<b>T</b> 5	1.0	-	-	S	4
T6	-	-	T2	ms	5
<b>T</b> 7	0.5	-	-	S	6
Т8	100	-	-	ms	7

#### Note:

- 1. Even though T1 is over the specified value, there is no problem if I2T spec of fuse is satisfied.
- 2. If T2 is satisfied with specification after removing LVDS Cable, there is no problem.
- 3. The T3 / T4 is recommended value, the case when failed to meet a minimum specification, abnormal display would be shown. There is no reliability problem.
- 4. T5 should be measured after the Module has been fully discharged between power off and on period.
- 5. If the on time of signals (Interface signal and user control signals) precedes the on time of Power (V<sub>LCD</sub>), it will be happened abnormal display. When T6 is NC status, T6 doesn't need to be measured.
- 6. If there is no abnormal display, no problem.
- 7. It is recommendation specification that T8 has to be 100ms as a minimum value.
- Please avoid floating state of interface signal at invalid period.

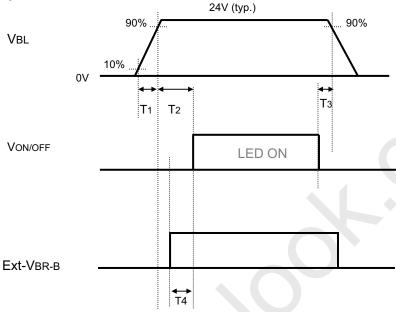
Ver. 1.1



### **Product Specification**

# 3-6-2. Sequence for LED Driver

### **Power Supply For LED Driver**



#### 3-6-3. Dip condition for LED Driver

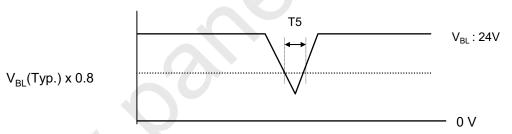


Table 9. Power Sequence for LED Driver

Doromotor		Values		Linita	Domonico
Parameter	Min	Тур	Max	Units	Remarks
T1	20	-	-	ms	1
T2	500	-	-	ms	
T3	10		-	ms	
T4	0	-	-	ms	
T5	-	-	10	ms	<b>V</b> <sub>BL</sub> (Typ) x <b>0.8</b>

Notes: 1. T1 describes rising time of 0V to 24V and this parameter does not applied at restarting time. Even though T1 is over the specified value, there is no problem if I2T spec of fuse is satisfied.

16 /41 Ver. 1.1



### **Product Specification**

### 4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable in a dark environment at  $25\pm2^{\circ}$ C. The values are specified at 50cm from the LCD surface at a viewing angle of  $\Phi$  and  $\theta$  equal to 0 °. FIG. 1 shows additional information concerning the measurement equipment and method.

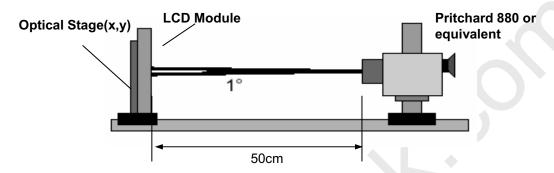


FIG. 1 Optical Characteristic Measurement Equipment and Method

Ta=  $25\pm2^{\circ}$ C, V<sub>LCD</sub>=12.0V, fv= $\frac{120}{4}$ Hz, Dclk= $\frac{74.25}{4}$ MHz,

Table 10. OPTICAL CHARACTERISTICS

**EXTV**BR-B =100%

Table 10. OPTICA	AL CHARACTI	EKISTICS			EVIA	BR-B =100%	
Danama	4	Comple al		Value		l locit	Nata
Parame	eter	Symbol	Min	Тур	Max	Unit	Note
Contrast Ratio		CR	1100	1600	-		1
Surface Luminance	, white	L <sub>WH</sub>	320	400	-	cd/m <sup>2</sup>	2
Luminance Variation		δ <sub>WHITE</sub> 5P	-	-	1.35		3
	Gray-to-Gray	G to G		5	8	ms	4,5
Response Time	MPRT	MPRT	-	8	12	ms	
Response Time	Uniformity	$\delta_{MPRT}$			1		
	Uniformity	$\delta_{ {\sf GTOG}}$	-	-	1		
	RED	Rx		0.649			
	KED	Ry		0.333			
	GREEN	Gx		0.308			
Color Coordinates	GREEN	Gy	Тур	0.607	Тур		
[CIE1931]	BLUE	Bx	-0.03	0.150	+0.03		
	BLUE	Ву		0.060			
	WHITE	Wx		0.279			
	VVIIIIE	Wy		0.292			
Color Temperature				10,000		K	
Color Gamut				72		%	
Viewing Angle (CR>	·10)						
x axis,	right(φ=0°)	θr	89	-	-		
x axis,	left (φ=180°)	θΙ	89	-	-	dograd	6
y axis,	up (φ=90°)	θu	89	-	-	degree	6
y axis,	down (φ=270°)	θd	89	-	-		
Gray Scale			-	-	-		7

Ver. 1.1



### Product Specification

Note  $\,:\,$  1. Contrast Ratio(CR) is defined mathematically as  $\,:\,$ 

Contrast Ratio = Surface Luminance with all white pixels
Surface Luminance with all black pixels

It is measured at center 1-point.

- 2. Surface luminance is determined after the unit has been 'ON' and 1 Hour after lighting the backlight in a dark environment at 25±2°C. Surface luminance is the luminance value at center 1-point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see the FIG. 2.
- 3. The variation in surface luminance ,  $\delta$  WHITE is defined as :  $\delta$  WHITE(5P) = Maximum(L<sub>on1</sub>,L<sub>on2</sub>, L<sub>on3</sub>, L<sub>on4</sub>, L<sub>on5</sub>) / Minimum(L<sub>on1</sub>,L<sub>on2</sub>, L<sub>on3</sub>, L<sub>on4</sub>, L<sub>on5</sub>) Where L<sub>on1</sub> to L<sub>on5</sub> are the luminance with all pixels displaying white at 5 locations . For more information, see the FIG. 2.
- 4. Response time is the time required for the display to transit from G(N) to G(M) (Rise Time, Tr<sub>R</sub>) and from G(M) to G(N) (Decay Time, Tr<sub>D</sub>). For additional information see the FIG. 3. (N<M)</li>
   ※ G to G Spec stands for average value of all measured points.
   Photo Detector: RD-80S / Field: 2°

Photo Detector : RD-805 / Field : 2

- 5. MPRT is defined as the 10% to 90% blur-edge width Bij(pixels) and scroll speed U(pixels/frame)at the moving picture. For more information, see FIG 4
- X. Gray to Gray / MPRT Response time uniformity is Reference data. Appendix VII-1/ VII-2
- 6. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD module surface. For more information, see the FIG. 5.
- Gray scale specification
   Gamma Value is approximately 2.2. For more information, see the Table 11.

**Table 11. GRAY SCALE SPECIFICATION** 

Gray Level	Luminance [%] (Typ)	
LO	0.0625	_
L15	0.27	
L31	1.04	
L47	2.49	
L63	4.68	
L79	7.66	
L95	11.5	
L111	16.1	
L127	21.6	
L143	28.1	
L159	35.4	
L175	43.7	
L191	53.0	
L207	63.2	
L223	74.5	
L239	86.7	
L255	100	

Ver. 1.1 18 /41

Global LCD Panel Exchange Center



LC550EUD

## **Product Specification**

Measuring point for surface luminance & measuring point for luminance variation.

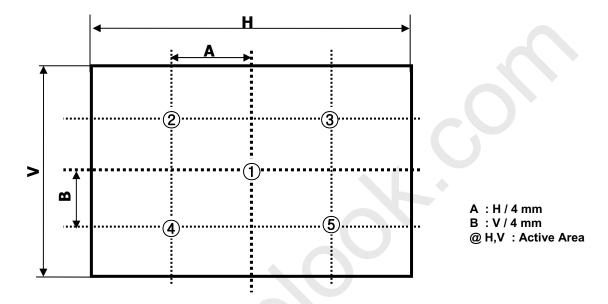


FIG. 2 5 Points for Luminance Measure

Response time is defined as the following figure and shall be measured by switching the input signal for "Gray(N)" and "Gray(M)".

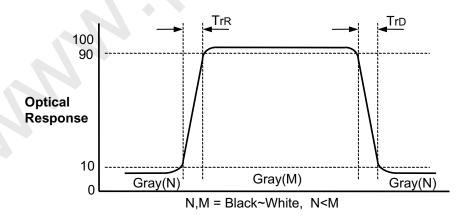


FIG. 3 Response Time

19 /41 Ver. 1.1



### **Product Specification**

MPRT is defined as the 10% to 90% blur-edge with Bij(pixels) and scroll speed U(pixels/frame)at the moving picture.

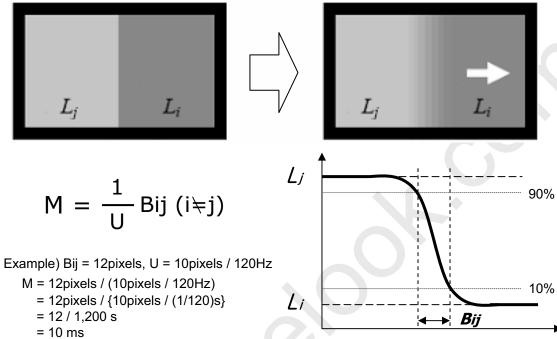


FIG. 4 MPRT

#### Dimension of viewing angle range

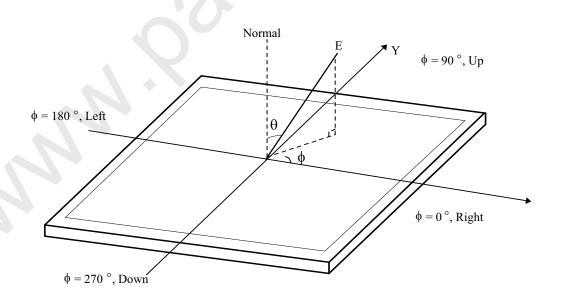


FIG. 5 Viewing Angle

Ver. 1.1 20 /41



### **Product Specification**

### 5. Mechanical Characteristics

Table 12 provides general mechanical characteristics.

Table 12. MECHANICAL CHARACTERISTICS

Item	Value	
	Horizontal	1255.6 mm
Outline Dimension	Vertical	726.4 mm
	Depth	10.8 mm
Bezel Area	Horizontal	1217.6 mm
Dezei Area	Vertical	688.4 mm
Antina Diaulau Avan	Horizontal	1209.6 mm
Active Display Area	Vertical	680.4 mm
Weight	.)	

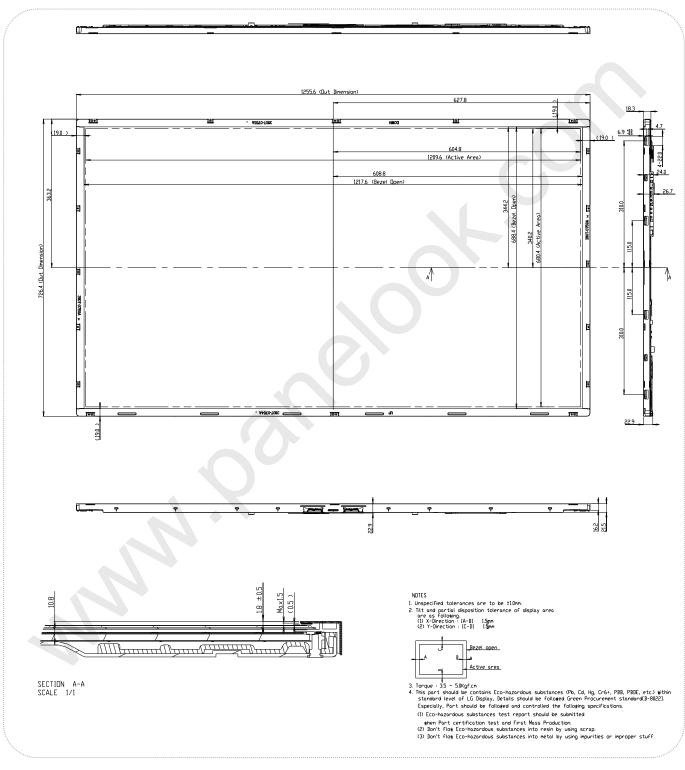
Note : Please refer to a mechanical drawing in terms of tolerance at the next page.

Ver. 1.1 21 /41



### **Product Specification**

### [FRONT VIEW]

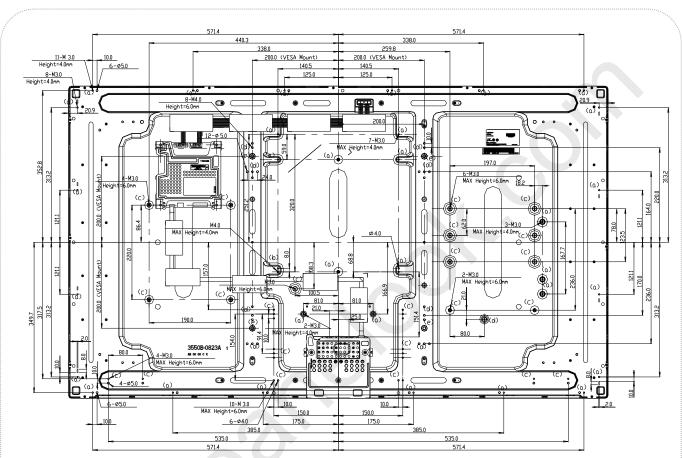


Ver. 1.1 22 /41



### **Product Specification**

### [REAR VIEW]



ND	TAP	Max Depth (mm)	Torque (Kgf.cm)	Notes
(a)	M3.0	4.0	Ma×6.0	
(b)	M4.0	4.0	Ma×10.0	
(C)	M3.0	6.0	Ma×6.0	
(d)	M4.0	6.0	Ma×10.0	
(6)	M6.0	10.0	Ma×15.0	

23 /41 Ver. 1.1



### **Product Specification**

## 6. Reliability

#### **Table 13. ENVIRONMENT TEST CONDITION**

No.	Test Item	Condition
1	High temperature storage test	Ta= 60°C 240h
2	Low temperature storage test	Ta= -20°C 240h
3	High temperature operation test	Ta= 50°C 50%RH 240h
4	Low temperature operation test	Ta= 0°C 240h
5	Vibration test (non-operating)	Wave form : random Vibration level : 1.0Grms Bandwidth : 10-300Hz Duration : X,Y,Z, Each direction per 10 min
6	Shock test (non-operating)	Shock level : $30$ Grms Waveform : half sine wave, $11$ ms Direction : $\pm X$ , $\pm Y$ , $\pm Z$ One time each direction
7	Humidity condition Operation	Ta= 40 °C ,90%RH
8	Altitude operating storage / shipment	0 - 15,000 ft 0 - 40,000 ft

Note: Before and after Reliability test, LCM should be operated with normal function.

Ver. 1.1 24 /41



#### **Product Specification**

#### 7. International Standards

#### 7-1. Safety

- a) UL 60065, Seventh Edition, Underwriters Laboratories Inc.
   Audio, Video and Similar Electronic Apparatus Safety Requirements.
- b) CAN/CSA C22.2 No.60065:03, Canadian Standards Association.Audio, Video and Similar Electronic Apparatus Safety Requirements.
- c) EN 60065:2002 + A11:2008, European Committee for Electrotechnical Standardization (CENELEC).
   Audio, Video and Similar Electronic Apparatus Safety Requirements.
- d) IEC 60065:2005 + A1:2005, The International Electrotechnical Commission (IEC).
   Audio, Video and Similar Electronic Apparatus Safety Requirements.
   (Including report of IEC60825-1:2001 clause 8 and clause 9)

#### Notes

1. Laser (LED Backlight) Information

Class 1 LED Product IEC60825-1: 2001 Embedded LED Power (Class 1)

#### 2. Caution

: LED inside.

Class XX laser (LEDs) radiation when open.

Do not open while operating.

#### 7-2. EMC

- a) ANSI C63.4 "American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz." American National Standards Institute (ANSI), 2003.
- b) CISPR 22 "Information technology equipment Radio disturbance characteristics Limit and methods of measurement." International Special Committee on Radio Interference (CISPR), 2005.
- c) CISPR 13 "Sound and television broadcast receivers and associated equipment Radio disturbance characteristics Limits and method of measurement." International Special Committee on Radio Interference (CISPR), 2006.

#### 7-3. Environment

a) RoHS, Directive 2002/95/EC of the European Parliament and of the council of 27 January 2003

Ver. 1.1 25 /41



### **Product Specification**

### 8. Packing

#### 8-1. Information of LCM Label

a) Lot Mark

A B C D E F G H I J K L M

A,B,C : SIZE(INCH)

E: MONTH  $F \sim M$ : SERIAL NO.

### Note

#### 1. YEAR

Year	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
Mark	Α	В	С	D	Е	F	G	Н	J	K

#### 2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

D:YEAR

b) Location of Lot Mark

Serial NO. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

#### 8-2. Packing Form

a) Package quantity in one Pallet: 14 pcs

b) Pallet Size : 1440 mm(W) X 1140 mm(D) X 950 mm(H)

Ver. 1.1 26 /41

#### **Product Specification**

#### 9. Precautions

Please pay attention to the followings when you use this TFT LCD module.

### 9-1. Mounting Precautions

- (1) You must mount a module using specified mounting holes (Details refer to the drawings).
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
  Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzine. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

#### 9-2. Operating Precautions

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage : V=±200mV(Over and under shoot voltage)
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)

  And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.
- (7) Please do not give any mechanical and/or acoustical impact to LCM. Otherwise, LCM can't be operated its full characteristics perfectly.
- (8) A screw which is fastened up the steels should be a machine screw. (if not, it can causes conductive particles and deal LCM a fatal blow)
- (9) Please do not set LCD on its edge.
- (10) The conductive material and signal cables are kept away from LED driver inductor to prevent abnormal display, sound noise and temperature rising.

Ver. 1.1 27 /41



#### **Product Specification**

### 9-3. Electrostatic Discharge Control

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

### 9-4. Precautions for Strong Light Exposure

Strong light exposure causes degradation of polarizer and color filter.

#### 9-5. Storage

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.
- (3) Storage condition is guaranteed under packing conditions.
- (4) The phase transition of Liquid Crystal in the condition of the low or high storage temperature will be recovered when the LCD module returns to the normal condition.

#### 9-6. Handling Precautions for Protection Film

- (1) The protection film is attached to the bezel with a small masking tape. When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
- (3) You can remove the glue easily. When the glue remains on the bezel surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

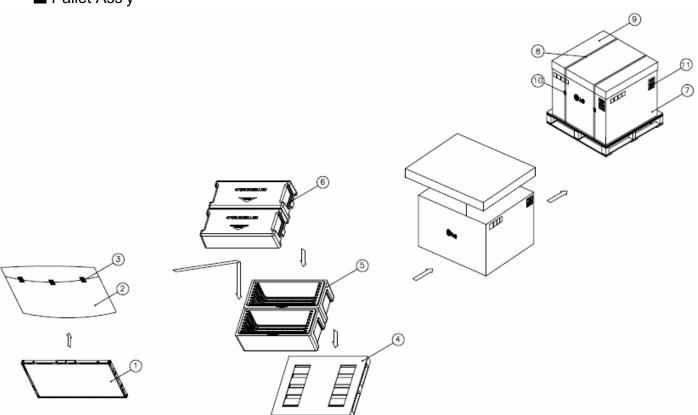
Ver. 1.1 28 /41



# **Product Specification**

### # APPENDIX-I

■ Pallet Ass'y



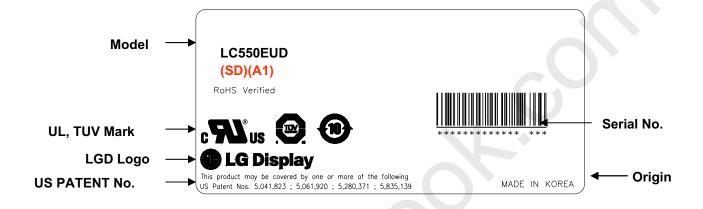
NO.	DESCRIPTION	MATERIAL
110.	BEGGIAII HOIV	With Clark
1	LCD Module	55" LCD
2	BAG	55INCH
3	TAPE	MASKING 20MMX50M
4	PALLET	Plywood 1440X1140X125.5mm
5	PACKING,BOTTOM	EPS
6	PACKING,TOP	EPS
7	ANGLE,PACKING	PAPER
8	BAND	PP
9	ANGLE,COVER	PAPER
10	BAND	STEEL OR PP
11	LABEL	YUPO 80G 100X70

Ver. 1.1 29 /41

## **Product Specification**

### # APPENDIX- II-1

■ LCM Label



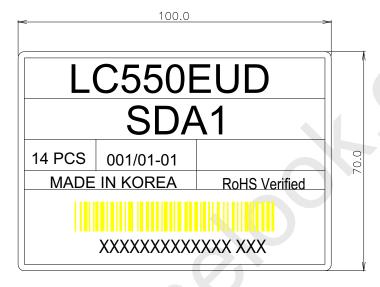
Ver. 1.1 30 /41



### **Product Specification**

### # APPENDIX- II-2

■ Pallet Label



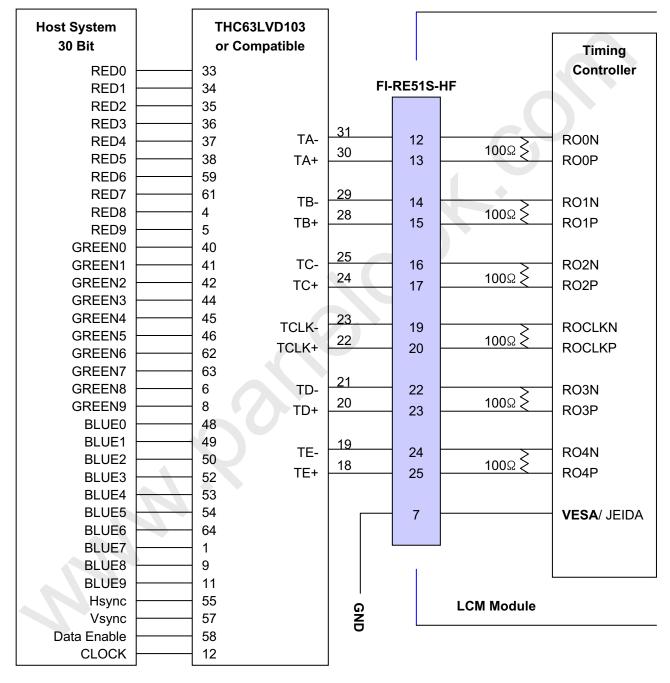
Ver. 1.1 31 /41



### **Product Specification**

#### # APPENDIX- III-1

■ Required signal assignment for Flat Link (Thine: THC63LVD103) Transmitter(Pin7="L" or "NC")



Note: 1. The LCD module uses a 100  $\mathsf{Ohm}[\Omega]$  resistor between positive and negative lines of each receiver input

- 2. Refer to LVDS Transmitter Data Sheet for detail descriptions. (THC63LVD103 or Compatible)
- 3. '9' means MSB and '0' means LSB at R,G,B pixel data.

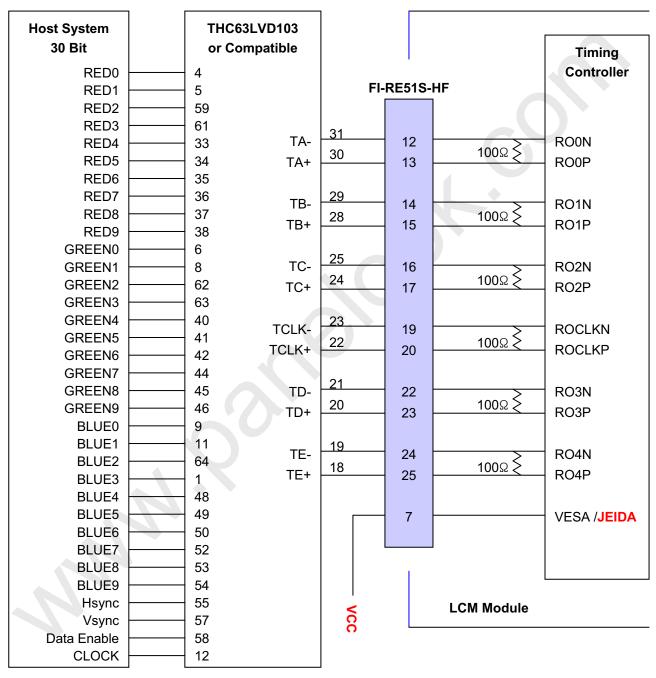
Ver. 1.1 32 /41



### **Product Specification**

#### # APPENDIX- III-2

■ Required signal assignment for Flat Link (Thine: THC63LVD103) Transmitter(Pin7="H")



Note :1. The LCD module uses a 100  $Ohm[\Omega]$  resistor between positive and negative lines of each receiver input.

- 2. Refer to LVDS Transmitter Data Sheet for detail descriptions. (THC63LVD103 or Compatible)
- 3. '9' means MSB and '0' means LSB at R,G,B pixel data.

Ver. 1.1 33 /41

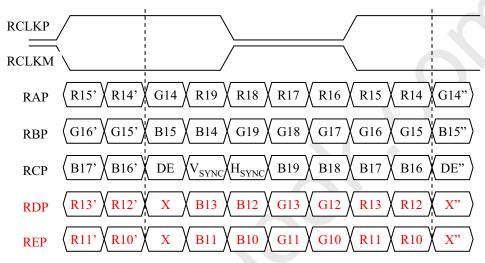


### **Product Specification**

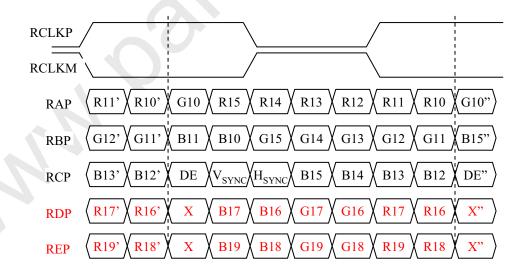
#### # APPENDIX- IV-1

■ LVDS Data-Mapping Information (10 Bit )

1) LVDS Select : "H" Data-Mapping (**JEIDA format**)



2) LVDS Select: "L" Data-Mapping (VESA format)



Ver. 1.1 34 /41

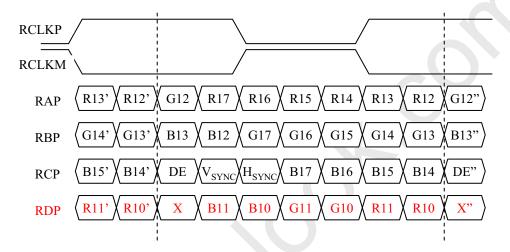


### Product Specification

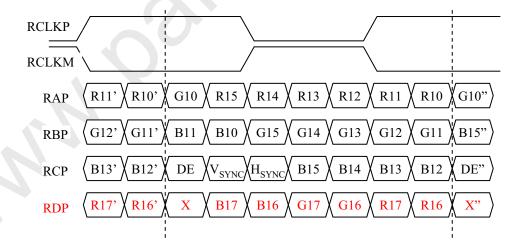
#### # APPENDIX- IV-2

■ LVDS Data-Mapping Information (8 Bit )

1) LVDS Select : "H" Data-Mapping (JEIDA format)



2) LVDS Select : "L" Data-Mapping (VESA format)



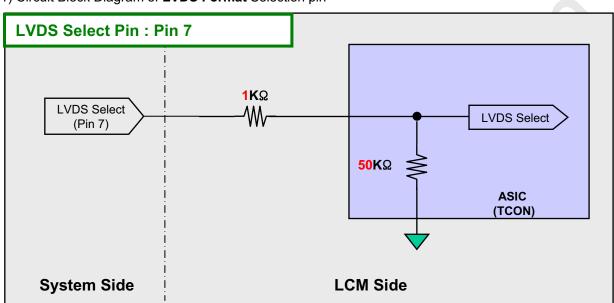
Ver. 1.1 35 /41

### **Product Specification**

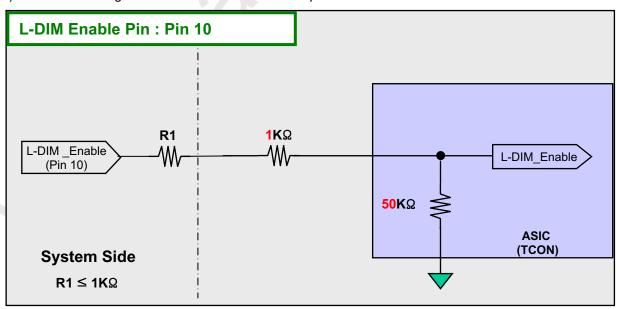
#### # APPENDIX- V-1

### ■ Option Pin Circuit Block Diagram

1) Circuit Block Diagram of **LVDS Format** Selection pin



2) Circuit Block Diagram of L-DIM Enable Selection pin



**LCM Side** 

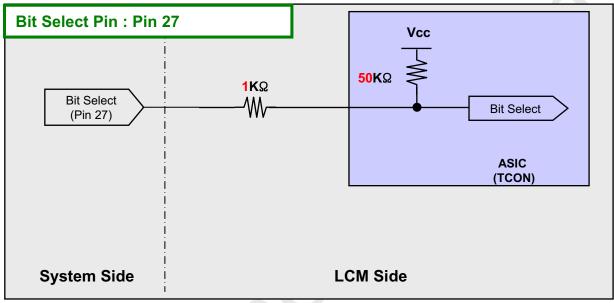
Ver. 1.1 36 /41

### **Product Specification**

### # APPENDIX- V-2

### ■ Option Pin Circuit Block Diagram

3) Circuit Block Diagram of  ${\bf Bit}$  Selection pin



Ver. 1.1 37 /41

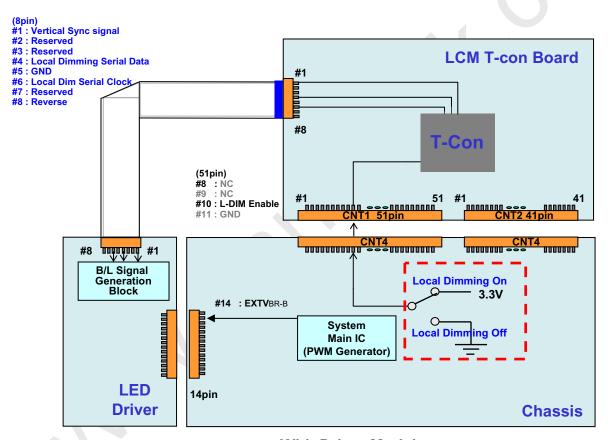


### **Product Specification**

#### # APPENDIX- VI

### ■ EXTVBR-B & Local Dimming Design Guide

- 1) When L-Dim Enable is "L", Vertical Sync Signal = System Dimming with 100Hz or 120Hz frequency.
- 2) Local Dimming signals are synchronized with V-Sync Freq. of System in T-Con Board.
- 3) Regardless of L-DIM, System should always give dimming Signal (EXTVBR-B) to T-con during operation.
- 4) EXTVBR-B Specification ( VCC = 3.3V ) @ Local Dimming
  - a) High Voltage Range :  $2.5 \text{ V} \sim 3.6 \text{ V}$  b) Low Voltage Range :  $0.0 \text{ V} \sim 0.8 \text{ V}$



#### <With Driver Model>

Rising Time

Falling Time

38 /41

		VCC
<b>EXTV</b> BR-B Frequency	MAX 1Khz Recommendation: 100 Hz for PAL  120 Hz for NTSC	VCC*0.9
Rising Time	MAX 10.0 μs	
Falling Time	MAX 10.0 μs	VCC*0.1
Ver. 1.1		



### **Product Specification**

#### # APPENDIX- VII-1

# **Gray to Gray Response Time Uniformity**

This is only the reference data of G to G and uniformity for LC550EUD-SDA1 model.

1. G to G Response Time:

Response time is defined as Figure 3 and shall be measured by switching the input signal for "Gray (N)" and "Gray(M)".(32Gray Step at 8bit)

2. G to G Uniformity

The variation of G to G Uniformity ,  $\delta$  G to G is defined as :

G to G Uniformity = 
$$\frac{Maximum(GtoG) - Typical(GtoG)}{Typical(GtoG)} \le 1$$

\*Maximum (GtoG) means maximum value of measured time (N, M = 0 (Black) ~ 1023(White), 128 gray step).

	0Gray	127ray	255Gray	 895Gray	1023Gray
0Gray		TrR:0G→127G	TrR:0G→255G	 TrR:0G→895G	TrR:0G→1023G
127Gray	TrD:127G→0G		TrR:127G→255G	 TrR:127G→895G	TrR:127G→1023G
255Gray	TrD:255G→0G	TrD:255G→127G		 TrR:255G→895G	TrR:255G→1023G
•••					
895Gray	TrD:895G→0G	TrD:895G→127G	TrD:895G→255G		TrR:895G→1023G
1023Gray	TrD:1023G→0G	TrD:1023G→127G	TrD:1023G→255G	 TrD:1023G→895G	

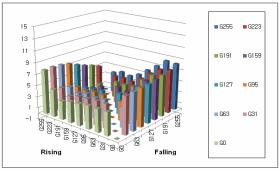
3. Sampling Size: 2 pcs

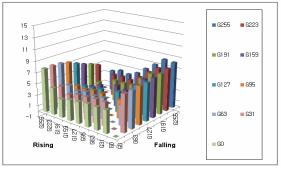
4. Measurement Method: Follow the same rule as optical characteristics measurement.

#### 5. Current Status

Below table is actual data of production on Nov.12th. 2010 ( LGD RV Event Sample)

	G to G Respon	Uniformity	
	Min.	Max.	Uniformity
# 1	2.40	8.37	0.71
# 2	2.42	8.38	0.72





<#1> <#2>

Ver. 1.1 39 /41



### **Product Specification**

#### # APPENDIX- VII-2

 $\blacksquare$  MPRT Response Time Uniformity ( $\delta_{MPRT}$ )

This is only the reference data of MPRT and uniformity for LC550EUD-SDA1 model.

- MPRT Response Time : Response time is defined as Figure3
- 2. MPRT Uniformity

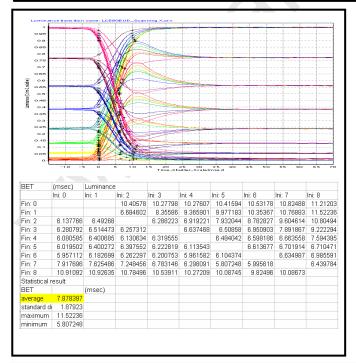
The variation of MPRT Uniformity ,  $\delta\,\mbox{\scriptsize MPRT}$  is defined as :

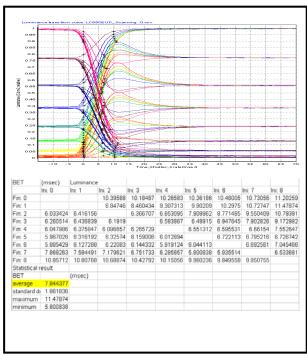
MPRT Uniformity = 
$$\frac{\textit{Maximum (MPRT) - Typical (MPRT)}}{\textit{Typical (MPRT)}} \le 1$$

- 3. Sampling Size: 2 pcs
- 4. Measurement Method: Follow the same rule as optical characteristics measurement.
- 5. Current Status

Below table is actual data of production on Nov. 12th. 2010 ( LGD RV Event Sample)

Campile	MPRT Respon	Uniformity	
Sample	Min.	Max.	Uniformity
# 1	5.81	11.52	0.46
# 2	5.80	11.48	0.46





Ver. 1.1 40 /41